

S-501 Movement holder for SEIKO Automatic Chronograph[®]
(Cal. 6138A, B & 6139B)

HANDLING MANUAL

This movement holder can be used as a stand for setting sweep second hand and chronograph minute hand, and as a holder for the movement with dial and hands.

*Note that this holder cannot be used for Cal. 6139A but S-500 already at your hand.

When setting the hands
— Use the front side.

Always set the hands before assembling the automatic winding mechanism.

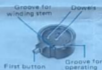
- (1) Set the movement with dial and crown on the front side of the holder, adjusting dial deflection.
- (2) Set the hour and minute hands inspecting the following points; (Procedure are the same as conventional watch with day and date.)

- See if the date changes at 12 O'clock position.
- Check the fit position of dial, hour and minute hands.

A. How to set the sweep second hand

- (3) For setting the sweep second hand at the "0" second position, set it at that position while keeping the first button depressed.
- (4) Set the sweep second hand at the "0" second position, by pushing it lightly with a chisel tip to the extent that it does not slip off the center chronograph wheel axle.
- (5) Adjust the sweep second hand to "0" second position.
- (6) Again push the sweep second deeper vertically.
- (7) Confirm that there is no slipping on the sweep second hand position after resetting it to the "0" position.
- (8) Repeat starting, stopping and resetting several times, confirming that the sweep second hand is not loosened while resetting, if the sweep second hand is out of the "0" second position, replace it with a new one.

- B. How to set the chronograph minute hand**
- (9) Set the minute hand to "0" minute position in a resetting condition by taking the same procedure as for setting the sweep second (Photo No. 3-8)



SEIKO

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