

SEIKO

Watch Parts

Interchangeability List

— **ADDITIONAL ISSUE** —

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GENERAL REMARKS

- I. Composition of the interchangeability list
- II. Part numbers of SEIKO Watch parts
- III. How to find the part number of a SEIKO watch part
- IV. Special remarks
- V. How to use INDEX

INDEX

INTERCHANGEABILITY LIST

GENERAL REMARKS

I. Composition of the interchangeability list

The list is composed of 5 groups :

(1) Conventional parts of Ladies' watch	Page 2~ 9
(2) Conventional parts of Men's watch	12~21
(3) Parts of Automatic winding mechanism	24~27
(4) Parts of Calendar mechanism	30~33
(5) Parts of Stop watch	36~38

II. Part numbers of SEIKO watch parts

Part number of every SEIKO watch part is always described in 6 figures. The first 3 figures represent name of the part and the last 3 figures represent individual nature of the part in relation to calibre and interchangeability. A number described in any other way than the above 6 figures is insufficient as a part number of a SEIKO watch part.

III. How to find part number of a SEIKO watch part.

1. Take note the Cal. No. and number of jewels indicated on any one of Bridges, Framework for automatic device or on Oscillating weight of each watch.
2. Make sure which one of the 5 groups the required part belongs to.

Open the relative page of interchangeability list which includes name of the part in question.

3. The 3 figure number shown in the intersection of Cal. No./number of jewels column and the parts name column is the last 3 figure number, which represents individual nature of the part, as stated in II.

Then, put 3 figure number shown on the extreme left of parts name column in front of the last 3 figure number, above mentioned. The 6 figure number thus obtained is the part number of a SEIKO watch part.

		10 C	10 C	1004 C	1004 C	1004 D	1040 A	1520
		21j	17j	21j	17j	17j	23j	23j
		10-00-4	10-00-4	10-04-2	10-04-2	10-40-2	10-40-1	15-20-2
Barrel bridge	111	1 04	105	040	041	041	104	
Barrel & train-wheel bridge	112							002
Train-wheel bridge	121	016	017	040	041	041	015	
Center wheel bridge	122							
Third wheel bridge	131			044	043	054		
Fourth wheel & pinion	241	100	104	104	104	104	100	125
Sweep second pinion	245			041	041	041		
Escape wheel & pinion c	251	102	104	102	044	044	100	102
Minute wheel	261	100	100	100	100	100	100	150
Hour wheel	271	120	120	290	290	290	120	150
Setting wheel	281	100	100	100	100	100	100	150
Clutch wheel	282	100	100	100	100	100	100	150
Winding pinion	283	100	100	100	100	100	100	150

—These 3 figure numbers represent name of parts.
 —These 3 figure numbers represent individual nature of the part in relation to calibre.

Example: Part number of Escape wheel & pinion for Cal. 10 C-17 j. Number 104 (individual No.) is shown in the intersection of Cal. No. / number of jewels column (vertical) and name of parts column (horizontal). Number 251 (Number of Parts for Escape wheel & pinion) is shown on the extreme left of parts name column.

Put 251 in front of 104, and 251104 is the part number required.

IV. Special Remarks

1. As an exception of the rule to combine two 3 figure numbers, there are some occasions that 6 figure number is already shown in an intersection. In such a case that 6 figure number itself is the part number.

Example : (refer to page 4.

Upper hole jewel with frame for 3rd wheel for Cal. No. 1001C 17 jewels.

In the intersection of calibre column and parts name column is shown a number 443120. This is the number of the part.

While the same number 443120 is obtained from combining the two 3 figure numbers for Upper hole jewel with frame for 4th wheel of Cal No. 10C 17 jewels. This will indicate that these two parts are interchangeable.

2. Two or more different 3 figure numbers may be shown in an intersection. Those two or more numbers always have asterisk (*) which indicate that reference should be made to SEIKO WATCH PARTS CATALOGUE. The relative CATALOGUE No. is given below the number of jewels column in the list.
3. Pay attention to the footnotes at the bottom of each page.

V. How to use INDEX

To assist in the quick finding of required information, indexes are furnished on the following pages.

Instead of looking into the list through classification by groups as explained in the foregoing remarks, pages called for can be found in the indexes as they are arranged to show pages of the list according to calibre numbers.

Index arranged according to Calibre Numbers:

—listed in numerical order—

	Calibre No.	Jewels	Conventional Parts	Automatic Mechanism	Calendar Mechanism	Chronograph Mechanism	Stop Watch Mechanism
1	10 C	21	2, 4, 6, 8	(Page)	(Page)	(Page)	(Page)
	10 C	17	2, 4, 6, 8				
	1004 C	21	2, 4, 6, 8				
	1004 C	17	2, 4, 6, 8				
	1004 D	17	2, 4, 6, 8				
	1040 A	23	2, 4, 6, 8				
	1520 B	23	2, 4, 6, 8				
2	21 D	17	2, 4, 6, 8				
	21 E	17	2, 4, 6, 8				
	21 F	17	3, 5, 7, 9				
	2102 C	17	3, 5, 7, 9		30, 32		
	2104 B	17	3, 5, 7, 9				
	2107 B	21	3, 5, 7, 9		30, 32		
	2107 B	17	3, 5, 7, 9		30, 32		
	2501 C	17	3, 5, 7, 9	24, 26			
	2502 A	23	3, 5, 7, 9		30, 32		
	2502 A	17	3, 5, 7, 9		30, 32		
	2505 B	21	3, 5, 7, 9	24, 26	30, 32		
	2505 B	17	3, 5, 7, 9	24, 26	30, 32		
	2519 A	23	3, 5, 7, 9				
	2539 A	25	3, 5, 7, 9				
4	44 A	25	12, 14, 16, 18, 20				
	4402 A	25	12, 14, 16, 18, 20		30, 32		
	4420 B	27	12, 14, 16, 18, 20				

	Calibre No.	Jewels	Conventional Parts (Page)	Automatic Mechanism (Page)	Calendar Mechanism (Page)	Chronograph Mechanism (Page)	Stop Watch Mechanism (Page)
5	57 B	21	12, 14, 16, 18, 20				
	5722 B	35	12, 14, 16, 18, 20		30, 32		
	5740 B	23	12, 14, 16, 18, 20				
6	6206 B	26	12, 14, 16, 18, 20	24, 26	30, 32		
	6206 B	17	12, 14, 16, 18, 20	24, 26	30, 32		
	6216 A	39	12, 14, 19, 18, 20	24, 26	30, 32		
	6218 B	35	12, 14, 16, 18, 20	24, 26	30, 32		
	6218 C	35	12, 14, 16, 18, 20	24, 26	31, 33		
	6220 D	21	12, 14, 16, 18, 20				
	6220 D	17	12, 14, 16, 18, 20				
	6222 C	21	13, 15, 17, 19, 21		31, 33		
	6245 A	35	13, 15, 17, 19, 21	24, 26	31, 33		
	6246 A	39	13, 15, 17, 19, 21	24, 26	31, 33		
	6660 A	21	13, 15, 17, 19, 21				
7	7605 A	23	13, 15, 17, 19, 21	24, 26	31, 33		
	7619 A	25	13, 15, 17, 19, 21	24, 26	31, 33		
	7622 C	17	13, 15, 17, 19, 21		31, 33		
	7622 D	17	13, 15, 17, 19, 21		31, 33		
	7625 C	17	13, 15, 17, 19, 21	25, 27	31, 33		
	7625 D	17	13, 15, 17, 19, 21	25, 27	31, 33		
8	8306 A	30	13, 15, 17, 19, 21	25, 27	31, 33		
	8325 A	39	13, 15, 17, 19, 21	25, 27	31, 33		
	8346 A	27	13, 15, 17, 19, 21	25, 27	31, 33		
9	9011 N	7	36, 37, 38				36, 37, 38
	9011 P	7	36, 37, 38				36, 37, 38
	9011 R	7	36, 37, 38				36, 37, 38
	9011 S	7	36, 37, 38				36, 37, 38

CONVENTIONAL PARTS OF LADIES' WATCH

CONVENTIONAL PARTS OF LADIES' WATCH (4-1)

Name of Parts	Calibre No.	Number of Jewels	Parts Catalogue No.	Parts No.	10C	10C	1004C	1004C	1004D	1040A	1520B				21D	21E
					21j	17j	21j	17j	17j	23j	23j				17j	17j
					10-00-4	10-00-4	10-04-2	10-04-2	10-04-2	10-40-1	15-20-2				21-00-3	21-00-3
Barrel bridge	111				104	105	040	041	041	104					214	214
Barrel & train-wheel bridge	112										002					
Train-wheel bridge	121				016	017	040	041	041	015					009	012
Center wheel bridge	122															
Third wheel bridge	131						044	043	045							
Fourth wheel bridge	141															
Pallet cock	161				100	101	100	101	101	100	151				210	210
Balance cock	171				100	101	100	101	101	100	155				214	214
Complete barrel with arbor	205				101	101	101	101	101	101	Note 1 152				☆ 212	☆ 212
Barrel arbor	213				101	101	101	101	101	101	152				☆ 212	☆ 212
Center wheel & pinion with cannon pinion	224				100	100	041	041	041	101	150				210	340
Cannon pinion	225				120	120	290	290	290	120	150				210	340
Third wheel & pinion	231				100	104	040	044	044	100	150				210	210
Driving wheel over 3rd wheel	236															
Fourth wheel & pinion	241				100	104	104	104	104	100	125				210	210
Sweep second pinion	245						041	041	041							
Escape wheel & pinion	251				☆ 102	104	☆ 102	044	044	100	102				210	210
Minute wheel	261				100	100	100	100	100	100	150				210	210
Hour wheel	271				120	120	290	290	290	120	150				210	212
Setting wheel	281				100	100	100	100	100	100	150				210	210
Clutch wheel	282				100	100	100	100	100	100	150				210	210
Winding pinion	283				100	100	100	100	100	100	150				210	210
Crown wheel	284				102	102	100	100	100	102	150				210	210
Ratchet wheel	285				102	102	100	100	100	102	155				210	210
Jewelled pallet fork & staff	301				125	125	125	125	125	125	151				120	120
Balance complete with stud	310				150	150	150	150	150	150	150				210	210
Balance staff	315				120	120	120	120	120	120	120				120	120
Roller with jewel	331				120	120	120	120	120	120	120				120	120
Regulator	341				120	120	120	120	120	120	120				☆ 120	☆ 120
Regulator adjusting device	344															

1. SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
2. Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
3. Parts having the same six figure numbers are interchangeable.

21 F	2102 C	2104 B	2107 B	2107 B	2501 C	2502 A	2502 A	2505 B	2505 B	2519 A	2539 A	Calibre No.	Parts No.
17j	17j	17j	21j	17j	17j	23j	17j	21j	17j	23j	25j	Number of Jewels	
21-00-3	21-02-2	21-04-2	21-07-2	21-07-2	25-01-3	25-02-1	25-02-1	25-05-2	25-05-3	25-19-1	25-39-1	Parts Catalogue No.	
												Name of Parts	
214	214	233	233	233	033	253	252	032	033	251	254	Barrel bridge	111
												Barrel & train-wheel bridge	112
013	010	230	330	230								Train-wheel bridge	121
					251	251	251	251	251			Center wheel bridge	122
		239	006	007								Third wheel bridge	131
					031	☆ 251	☆ 251	030	031	250	253	Fourth wheel bridge	141
210	210	210	210	210	251	250	250	250	251	250	252	Pallet cock	161
214	214	215	215	215	250	250	250	250	250	251	252	Balance cock	171
☆ 212	☆ 212	☆ 212	☆ 212	☆ 212	031	250	250	031	031	250	Note 1 251	Complete barrel with arbor	205
☆ 212	☆ 212	☆ 212	☆ 212	☆ 212	251	251	251	251	251	251	252	Barrel arbor	213
212	341	230	330	330	061	250	250	250	250	252	253	Center wheel & pinion with cannon pinion	224
211	341	200	330	330	061	250	250	250	250	252	252	Cannon pinion	225
210	210	230	230	230	252	252	252	252	252	251	253	Third wheel & pinion	231
												Driving wheel over 3rd wheel	236
210	210	210	330	210	250	251	250	250	250	252	253	Fourth wheel & pinion	241
		230	330	330	061	250	250	250	250			Sweep second pinion	245
210	210	230	944	230	250	252	250	250	250	252	254	Escape wheel & pinion	251
210	210	210	210	210	060	250	250	250	250	251	251	Minute wheel	261
211	341	200	330	330	061	250	250	250	250	251	251	Hour wheel	271
210	210	210	210	210	250	250	250	250	250	250	250	Setting wheel	281
210	210	210	210	210	250	250	250	250	250	250	250	Clutch wheel	282
210	210	210	210	210	250	250	250	250	250	250	250	Winding pinion	283
210	210	210	210	210	250	250	250	250	250	250	250	Crown wheel	284
210	210	210	210	210	250	250	250	250	250	250	250	Ratchet wheel	285
120	120	120	120	120	250	250	250	250	250	250	251	Jewelled pallet fork & staff	301
210	210	210	210	210	250	250	250	250	250	251	252	Balance complete with stud	310
120	120	120	120	120	250	250	250	250	250	250	251	Balance staff	315
120	120	120	120	120	180	180	180	180	180	180	180	Roller with jewel	331
☆ 120	☆ 120	☆ 120	☆ 120	☆ 120	250	250	250	250	250	250	251	Regulator	341
											250	Regulator adjusting device	344

☆⇒ See remarks section of relative Parts Catalogue No.

Note 1 ⇒ Complete barrel with arbor & jewel

CONVENTIONAL PARTS OF LADIES' WATCH (4-2)

Calibre No. Number of Jewels Parts Catalogue No. Parts No. Name of Parts		10C	10C	1004C	1004C	1004D	1040A	1520B				21D	21E
		21j	17j	21j	17j	17j	23j	23j				17j	17j
		10-00-4	10-00-4	10-04-2	10-04-2	10-04-2	10-40-1	15-20-2				21-00-3	21-00-3
Stud holder	345	150	150	150	150	150	150	150				210	210
Winding stem	351	121	121	121	121	121	121	152				211	211
Winding stem	354												
Joint stem (movement portion)	372												
Joint stem (case portion)	373												
Click	381	100	100	100	100	100	100	120				200	200
Click spring	382	280	280	280	280	280	280	120				200	200
Setting lever	383	100	100	100	100	100	100	150				211	211
Yoke (Clutch lever)	384	100	100	100	100	100	100	150				210	210
Yoke spring (Clutch lever spring)	385	100	100	100	100	100	100	152				150	150
Setting lever spring (Set bridge)	386	100	100	100	100	100	100					211	211
Minute wheel bridge	387							150					
Setting lever spring	388							150					
Setting lever axle spring	389												
Setting lever axle	390	100	100	100	100	100	100					210	210
Micro-adjustor	395												
Friction spring for sweep second pinion	396			041	041	041							
Mainspring (self-greasing)	401	100	100	040	040	040	100	150				210	210
Mainspring (with slipping attachment)	401												
Upper hole jewel with frame for barrel	414												
Upper hole jewel with frame for center wheel	423												
Upper end-piece for 3rd wheel	431	100					100	100					
Upper hole jewel with frame for 3rd wheel	433				443120	443120							
Upper hole jewel with frame for 4th wheel	443		120										
Lower end-piece for 4th wheel	446												
Upper hole jewel with frame for escape wheel	453				290	290							
Lower end-piece for escape wheel	456	476120		476120			476120						
Lower hole jewel with frame for escape wheel	458												
Lower end-piece for pallet	466							Note 3 150					
Crown wheel ring	481	180	180	150	150	150	180	150				210	210

- SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
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- Parts having the same six figure numbers are interchangeable.

21F	2102C	2104B	2107B	2107B	2501C	2502A	2502A	2505B	2505B	2519A	2539A	Calibre No.	Parts No.
17j	17j	17j	21j	17j	17j	23j	17j	21j	17j	23j	25j	Number of Jewels	
21-00-3	21-02-2	21-04-2	21-07-2	21-07-2	25-01-3	25-02-1	25-02-1	25-05-2	25-05-3	25-19-1	25-39-1	Parts Catalogue No.	
												Name of Parts	
210	210	210	210	210	250	250	250	250	250	250	251	Stud holder	345
211	211	211	211	211	251	251	251	251	251	251	251	Winding stem	351
												Winding stem	354
					250			250	250			Joint stem (movement portion)	372
					250			250	250			Joint stem (case portion)	373
200	200	200	200	200	030	250	250	030	030	250	250	Click	381
200	200	200	200	200	030	030	030	030	030	030	030	Click spring	382
211	211	211	211	211	Note 1 250 251	251	251	Note 1 250 251	Note 1 250	Note 1 250 251	Note 1 250 251	Setting lever	383
210	210	210	210	210	250	250	250	250	250	250	250	Yoke (Clutch lever)	384
150	150	150	150	150	250	250	250	250	250	250	250	Yoke spring (Clutch lever spring)	385
211	211	211	211	211								Setting lever spring (Set bridge)	386
					250	250	250	250	250	251	251	Minute wheel bridge	387
					250	250	250	250	250	250	250	Setting lever spring	388
												Setting lever axle spring	387
210	210	210	210	210	251	251	251	251		251	251	Setting lever axle	390
											250	Micro-adjustor	395
		230	230	230								Friction spring for sweep second pinion	396
210	210	230	230	230		250	250			250	253	Mainspring (self-greasing)	401
					030			030	030			Mainspring (with slipping attachment)	401
											250	Upper hole jewel with frame for barrel	414
										251	251	Upper hole jewel with frame for center wheel	423
												Upper end-piece for 3rd wheel	431
						443120	443120					Upper hole jewel with frame for 3rd wheel	433
							120	120				Upper hole jewel with frame for 4th wheel	443
										Note 2 250	Note 2 250	Lower end-piece for 4th wheel	446
					250		250	250	250			Upper hole jewel with frame for escape wheel	453
						476120						Lower end-piece for escape wheel	456
												Lower hole jewel with frame for escape wheel	458
												Lower end-piece for pallet	466
210	210	210	210	210	250	250	250	250	250	250	250	Crown wheel ring	481

⇒ See remarks section of relative Parts Catalogue No.

Note 1 ⇒ 383250 Setting lever with axle
383251 Setting lever

Note 2 ⇒ Lower end-piece for 4th & escape wheel

Note 3 ⇒ Lower end-piece for escape wheel & pallet

CONVENTIONAL PARTS OF LADIES' WATCH (4-3)

Calibre No.		10 C	10C	1004C	1004C	1004D	1040A	1520B				21 D	21 E
Number of Jewels		21j	17j	21j	17j	17j	23j	23j				17j	17j
Parts Catalogue No.		10-00-4	10-00-4	10-04-2	10-04-2	10-04-2	10-40-1	15-20-2				21-00-3	21-00-3
Name of Parts													
Upper hole jewel with frame for sweep second pinion	488												
Dial washer	491	180	180	180	180	180	180	180				180	180
Hour wheel ring	493							150					
Diashock upper frame	014	313	313	313	313	313	313	313				313	313
Diashock lower frame	014	334	334	334	334	334	334	334				334	334
Diashock hole jewel with frame	014	325	325	325	325	325	325	325				325	325
Diashock cap jewel	011	Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215				Ⓢ 203 Ⓛ 215	Ⓢ 203 Ⓛ 215
Diashock spring	014	317	317	317	317	317	317	317				317	317
Diafix hole jewel with frame for 3rd wheel	015			Ⓢ 241									
Diafix hole jewel with frame for 4th wheel	015	Ⓢ 241					Ⓢ 241	Ⓢ 241					
Diafix hole jewel with frame for sweep second pinion	015												
Diafix hole jewel with frame for escape wheel	015	Ⓢ 221	Ⓢ 221	Ⓢ 221			Ⓢ 221	Ⓢ 221				Ⓢ 221	Ⓢ 221
Diafix cap jewel	011	204	204	204			204	204				204	204
Diafix spring	015	213	213	213			213	213				213	213
Bridge screw, short	012	237	237	237	237	237	237	207				210	210
Bridge screw, long	012			618	618	618							
Barrel bridge screw	012												
Center wheel bridge screw	012												
Third wheel bridge screw	012			237	237	237							
Fourth wheel bridge screw	012												
Pallet cock screw	012	237	237	237	237	237	237	208				254	254
Balance cock screw	012	237	237	237	237	237	237	207				214	214
Crown wheel screw	012	544	544	544	544	544	544	549				502	502
Ratchet wheel screw	012	404	404	404	404	404	404	406				303	303
Stud screw	012	121	121	121	121	121	121	121				121	121
Click screw	012	644	644	644	644	644	644	652				604	604
Setting lever screw	012							802					
Setting lever spring screw	012	704	704	704	704	704	704					707	707

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- Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
- Parts having the same six figure numbers are interchangeable.

21F	2102C	2104B	2107B	2107B	2501C	2502A	2502A	2505B	2505B	2519A	2539A	Calibre No.	Number of Jewels Parts Catalogue No.	Parts No.
17j	17j	17j	21j	17j	17j	23j	17j	21j	17j	23j	25j			
21-00-3	21-02-2	21-04-2	21-07-2	21-07-2	25-01-3	25-02-1	25-02-1	25-05-2	25-05-3	25-19-1	25-39-1	Name of Parts		
						250	250	250				Upper hole jewel with frame for sweep second pinion		488
210	180	180	180	180	180	180	180	180	180	180	180	Dial washer		491
												Hour wheel ring		493
313	313	313	313	313	413	413	413	413	413	413	413	Diashock upper frame		014
334	334	334	334	334	414	414	414	414	414	414	414	Diashock lower frame		014
325	325	325	325	325	415	415	415	415	415	415	415	Diashock hole jewel with frame		014
⌚ 203 ⌚ 215	⌚ 203 ⌚ 215	⌚ 203 ⌚ 215	⌚ 203 ⌚ 215	⌚ 203 ⌚ 215	212	212	212	212	212	212	212	Diashock cap jewel		011
317	317	317	317	317	417	417	417	417	417	417	417	Diashock spring		014
										⌚ 241	⌚ 241	Diafix hole jewel with frame for 3rd wheel		015
			⌚ 261 ⌚ 261			⌚ 241				⌚ 241	⌚ 241	Diafix hole jewel with frame for 4th wheel		015
												Diafix hole jewel with frame for sweep second pinion		015
⌚ 221	⌚ 221		⌚ 221 ⌚ 221			⌚ 221				⌚ 221	⌚ 221	Diafix hole jewel with frame for escape wheel		015
204	204		204			204				204	204	Diafix cap jewel		011
213	213		213			213				213	213	Diafix spring		015
210	210	210	210	210								Bridge screw, short		012
		617	617	617	252	252	252	252	252	252	252	Bridge screw, long		012
					118	118	118	118	118	118	118	Barrel bridge screw		012
					251	251	251	251	251			Center wheel bridge screw		012
		204	204	204								Third wheel bridge screw		012
					118	118	118	118	118	118	118	Fourth wheel bridge screw		012
254	254	254	254	254	204	204	204	204	204	204	204	Pallet cock screw		012
214	214	214	214	214	118	118	118	118	118	118	118	Balance cock screw		012
502	502	502	502	502	501	501	501	501	501	501	501	Crown wheel screw		012
303	303	303	303	303								Ratchet wheel screw		012
121	121	121	121	121	121	121	121	121	121	121	121	Stud screw		012
604	604	604	604	604	642	642	642	642	642	642	642	Click screw		012
												Setting lever screw		012
707	707	707	707	707								Setting lever spring screw		012

⌚ Upper
⌚ Lower

CONVENTIONAL PARTS OF LADIES' WATCH (4-4)

Name of Parts	Calibre No.	10 C	10 C	1004C	1004C	1004D	1040A	1520B				21 D	21 E
Number of Jewels	Parts Catalogue No.	21j	17j	21j	17j	17j	23j	23j				17j	17j
Parts No.		10-00-4	10-00-4	10-04-2	10-04-2	10-04-2	10-40-1	15-20-2				21-00-3	21-00-3
Minute wheel bridge screw	012							701					
Setting lever spring screw	012							113					
Friction spring screw for sweep second pinion	012												
Upper end-piece screw for 3rd wheel	012	748					748	748					
Lower end-piece screw for 4th wheel	012												
Upper end-piece screw for escape wheel	012												
Lower end-piece screw for escape wheel	012	701		701			701						
Lower end-piece screw for pallet	012						Note 2 701						
Dial screw	012	107	107	119	119	107	107	107				107	107
Case screw	012												
Hole jewel for barrel	011						Ⓛ 118						
Hole jewel for center wheel	011	Ⓛ 103	Ⓛ 103	Ⓛ 118	Ⓛ 118	Ⓛ 118	Ⓛ 103 Ⓛ 140	Ⓛ 101				Ⓛ 103	Ⓛ 103
Hole jewel for 3rd wheel	011	Ⓛ 634 Ⓛ 401	Ⓛ 302 Ⓛ 401	Ⓛ 401	Ⓛ 401	Ⓛ 401	Ⓛ 634 Ⓛ 401	Ⓛ 634 Ⓛ 401				Ⓛ 304 Ⓛ 404	Ⓛ 304 Ⓛ 404
Hole jewel for 4th wheel	011	Ⓛ 401	Ⓛ 401	Ⓛ 302 Ⓛ 401	Ⓛ 302 Ⓛ 401	Ⓛ 302 Ⓛ 401	Ⓛ 401	Ⓛ 401				Ⓛ 304 Ⓛ 404	Ⓛ 304 Ⓛ 404
Hole jewel for sweep second pinion	011			Ⓛ 302	Ⓛ 302	Ⓛ 302							
Hole jewel for escape wheel	011	Ⓛ 610	Ⓛ 402	Ⓛ 610	Ⓛ 402	Ⓛ 402	Ⓛ 610	Ⓛ 610				Ⓛ 402	Ⓛ 402
Hole jewel for pallet	011	Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505				Ⓛ 505 Ⓛ 505	Ⓛ 505 Ⓛ 505
Hole jewel for minute wheel	011	101		101			101	110					
Tube for bridge screw, short	013	112	112	112	112	112	112	112				113	113
Tube for bridge screw, long	013			109	109	109							
Tube for 3rd wheel bridge screw	013			001	001	001							
Tube for pallet cock screw	013	106	106	106	106	106	106						
Tube for balance cock screw	013	112	112	112	112	112	112						
Micro-adjustor pin	013												

- SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
- Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
- Parts having the same six figure numbers are interchangeable.

21F	2102C	2104B	2107B	2107B	2501C	2502A	2502A	2505B	2505B	2519A	2539A	Calibre No.	Number of Jewels Parts Catalogue No.	Parts No.
17j	17j	17j	21j	17j	17j	23j	17j	21j	17j	23j	25j	Name of Parts		
21-00-3	21-02-2	21-04-2	21-07-2	21-07-2	25-01-3	25-02-1	25-02-1	25-05-2	25-05-3	25-19-1	25-39-1			
					718	718	718	718	718	721	721	Minute wheel bridge screw	012	
					718	718	718	718	718	721	721	Setting lever spring screw	012	
												Friction spring screw for sweep second pinion	012	
												Upper end-piece screw for 3rd wheel	012	
										Note 1 701	Note 1 701	Lower end-piece screw for 4th wheel	012	
												Upper end-piece screw for escape wheel	012	
						701						Lower end-piece screw for escape wheel	012	
												Lower end-piece screw for pallet	012	
107	116	107	116	116	120	120	120	120	120	120	120	Dial screw	012	
					307	307	307	307	307	307	307	Case screw	012	
												Hole jewel for borrel	011	
U 103 L 404	U 103 L 404	U 118 L 404	U 118 L 404	U 118 L 404	U 132 L 118	U 132 L 118	U 132 L 118	U 132 L 118	U 132 L 118	L 512	L 512	Hole jewel for center wheel	011	
U 304 L 404	U 304 L 404	U 304 L 404	U 304 L 404	U 304 L 404		L 513				L 513	L 513	Hole jewel for 3rd wheel	011	
U 304 L 404	U 304 L 404	U 304 L 404		U 304 L 404		L 513				L 607	L 607	Hole jewel for 4th wheel	011	
		U 304 L 402	U 304 L 402	U 304 L 402	U 710 L 402	U 710 L 610	L 710 L 402	L 710 L 402	U 710 L 402			Hole jewel for sweep second pinion	011	
L 402	L 402	U 303 L 402		U 303 L 402	L 402	L 610	L 402	L 402	U 402	L 610	L 610	Hole jewel for escape wheel	011	
U 505 L 505	U 505 L 505	U 505 L 505	U 505 L 505	U 505 L 505		U 505 L 505	U 505 L 505	U 505 L 505		U 505 L 505	U 505 L 505	Hole jewel for pallet	011	
						110				110	110	Hole jewel for minute wheel	011	
113	113	113	113	113	113	113	113	113	113	113	113	Tube for bridge screw, short	013	
	130		130	130	004	004	004	004	004	004	004	Tube for bridge screw, long	013	
												Tube for 3rd wheel bridge screw	13	
												Tube for pallet cock screw	013	
												Tube for balance cock screw	013	
											934	Micro-adjustor pin	013	

Note 1 → Lower end-piece screw for 4th & escape wheel

Note 2 → Lower end-piece screw for escape wheel & pallet

U → Upper

L → Lower

CONVENTIONAL PARTS OF MEN'S WATCH

COVENTIONAL PARTS OF MEN'S WATCH (5-1)

Calibre No.		44 A	4402A	4420B	57B	5722B	5740B	6206B	6206B	6216A	6218B	6218C	6220D	6220D
Number of Jewels		25j	25j	27j	21j	35j	23j	26j	17j	39j	35j	35j	21j	17j
Parts Catalogue No.		44-00-2	44-02-1	44-20-2	57-00-3	57-22-2	57-40-2	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-20-3	62-20-3
Name of Parts														
Barrel bridge	111	442	441	491	570	430	709						740	740
Barrel & train-wheel bridge	112							409	724	407	408	408		
Center wheel bridge	122	443	443	443	572	572	572	800	720	720	720	720	720	720
Third wheel bridge	131	442	441	491	572	431	709						741	742
Pallet cock	161	440	440	440	570	640	640	617	610	740	740	740	740	740
Balance cock	171	440	680	440	572	431	709	409	618	470	408	407	740	744
Complete barrel with arbor	205	Note 1 490	Note 1 490	Note 1 490	570	Note 1 431	Note 1 430	408	408	402	408	408	627	627
Barrel arbor	213	681	681	681	570	430	430	408	408	470	408	408	620	620
Center wheel & pinion with cannon pinion	224	442	441	442	570	430	570	408	408	408	408	408	961	961
Cannon pinion	225	440	441	440	570	430	570	408	408	408	408	408	961	961
Third wheel & pinion	231	441	440	441	570	640	570	617	614	617	617	617	617	610
Sweep second wheel & pinion	241	491	441	491	570	431	700	400	400	402	400	400	748	961
Sweep second pinion	245													
Escape wheel & pinion	251	440	540	440	570	430	700	617	610	470	617	617	617	610
Minute wheel	261	490	441	490	570	430	570	720	720	720	720	720	610	610
Hour wheel	271	440	441	440	570	430	570	408	404	408	408	408	961	961
Setting wheel	281	540		540	570		570						610	610
Clutch wheel	282	442	441	442	570	430	570	720	720	720	720	720	620	620
Winding pinion	283	442	441	442	570	570	570						620	620
Crown wheel	284	441	440	441	570	640	570						620	620
Ratchet wheel	285	542	542	542	570	640	570	408	408	408	408	408	740	740
Jewelled pallet fork & staff	301	680	680	680	570	471	610	610	610	610	610	610	610	610
Balance complete with stud	310	680	680	490	570	430	430	610	610	402	610	400	620	620
Balance staff	315	541	541	541	570	430	430	610	610	470	610	610	610	610
Roller with jewel	331	680	680	680	610	610	610	610	610	610	610	610	610	610
Regulator	341	440	680	440	700	430	430	610	610	470	460	470	620	620
Regulator adjusting device	344	680	680	680							640			
Stud holder	345	440	440	440	700	430	430	610	610	470	610	470	610	610

1. SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
2. Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
3. Parts having the same six figure numbers are interchangeable.

6222C	6245A	6246A	6660A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Parts No.
21j	35j	39j	21j	23j	25j	17j	17j	17j	17j	30j	39j	27j	Number of Jewels	
62-22-3	62-45-1	62-46-1	66-60-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1	Parts Catalogue No.	
Name of Parts														
740			666	820	003	850	850	821	821				Barrel bridge	111
	407	407								841	842	845	Barrel & train-wheel bridge	112
720	720	720	666	760	760	761	761	761	761	830	830	830	Center wheel bridge	122
879			666	820	005	009	010	821	821				Third wheel bridge	131
740	740	740	780	760	760	761	761	761	761	830	830	830	Pallet cock	161
740	470	470	666	001	001	007	007	005	005	830	830	831	Balance cock	171
627	470	470	661	820	820	760	760	820	820	830	830	830	Complete barrel with arbor	205
620	470	470	661	760	760	760	760	760	760	830	830	830	Barrel arbor	213
800	470	470	943	002	420	001	002	001	002	841	840	841	Center wheel & pinion with cannon pinion	224
800	408	408	660	861	420	860	861	860	861	841	800	841	Cannon pinion	225
617	470	470	780	420	760	850	850	850	850	830	830	830	Third wheel & pinion	231
878	470	470	660	003	420	002	003	002	003	830	830	840	Sweep second wheel & pinion	241
										841	842	841	Sweep second pinion	245
617	470	470	660	760	760	850	850	850	850	830	830	830	Escape wheel & pinion	251
720	720	720	660	001	001	001	001	001	001	720	720	720	Minute wheel	261
800	408	408	660	002	420	860	861	860	861	841	840	841	Hour wheel	271
870			660	760	760	760	760	760	760				Setting wheel	281
620	720	720	660	820	820	760	760	820	820	849	849	849	Clutch wheel	282
620			660			760	760			849	849	849	Winding pinion	283
620			660			761	761			849	849	849	Crown wheel	284
740	408	408	660	820	820	761	761	820	820	830	830	830	Ratchet wheel	285
610	471	471	660	760	760	760	760	760	760	830	830	830	Jewelled pallet fork & staff	301
620	470	470	660	820	820	760	760	820	820	830	830	830	Balance complete with stud	310
610	470	470	610	760	760	760	760	760	760	830	830	830	Balance staff	315
610	610	610	610	680	680	680	680	680	680	830	830	830	Roller with jewel	331
620	470	470	780	760	760	760	760	760	760	830	842	830	Regulator	341
													Regulator adjusting device	344
610	470	470	780	001	001	001	001	001	001	610	610	610	Stud holder	345

Note 1 → Complete barrel with arbor & jewel

CONVENTIONAL PARTS OF MEN'S WATCH (5-2)

Calibre No. Number of Jewels Parts Catalogue No. Parts No.		Name of Parts												
		44A	4402A	4420B	57B	5722B	5740B	6206B	6206B	6216A	6218B	6218C	6220D	6220D
		25j	25j	27j	21j	35j	23j	26j	17j	39j	35j	35j	21j	17j
		44-00-2	44-02-1	44-20-2	57-00-3	57-22-2	57-40-2	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-20-3	62-20-3
Winding stem	351	039			572	572	572						623	623
Winding stem	354	447	001	447				☆ $\begin{Bmatrix} 720 \\ 721 \end{Bmatrix}$	☆ $\begin{Bmatrix} 720 \\ 722 \end{Bmatrix}$	720	720	720		
Joint stem (movement portion)	372												740	740
Joint stem (case portion)	373												740	740
Click	381	650	650	650	570	570	570	610	610	610	610	610	620	620
Click spring	382	650	650	650	620	620	620						620	620
Setting lever	383	442	441	442	700	700	700	720	720	720	720	720	740	740
Yoke (Clutch lever)	384	442	441	442	570	430	570	720	720	720	720	720	610	610
Yoke spring (Clutch lever spring)	385	440	441	440	610	430	610	720	720	720	720	720	610	610
Setting lever spring (Set bridge)	386													
Minute wheel bridge	387	540	442	540	570	430	570	720	720	720	720	720	610	610
Setting lever spring	388	442	441	442	700	430	700	720	720	720	720	720	610	610
Setting lever axle spring	389		440			720		720	720	720	720	720	720	720
Setting lever axle	390	760	440	760	700	430	700	720	720	720	720	720	720	720
Second-setting lever	391	442	441	442		431	700			800	800	800		
Micro-adjustor	395	680	680	680							460			
Friction spring for sweep second pinion	396													
Lever for unlocking stem	397													
Second-setting lever washer	398	441	441	441										
Casing clamp	399								800	470	800	800		
Mainspring (self-greasing)	401	680	441	680	570	430	430						620	620
Mainspring (with slipping attachment)	401							610	610	470	610	610		
Upper hole jewel with frame for 3rd wheel	433													744
Lower end-piece for 3rd wheel	436													
Lower hole jewel with frame for 3rd wheel														
Upper hole jewel with frame for sweep second wheel	443	540												433744
Lower hole jewel with frame for sweep second wheel														
Bearing plate for sweep second wheel	446				570	570	570	610	614	610	610	610	614	610

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1. SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
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3. Parts having the same six figure numbers are interchangeable.

6222C	6245A	6246A	6660A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Parts No.
21j	35j	39j	21j	23j	25j	17j	17j	17j	17j	30j	39j	27j	Number of Jewels	
62-22-3	62-45-1	62-46-1	66-60-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1	Parts Catalogue No.	
Name of Parts														
623			992			761	761	☆ { 822 823	☆ { 822 823				Winding stem	351
	720	720		009	421	760	760	☆ { 421 822	☆ { 421 822	849	849	849	Winding stem	354
740										830			Joint stem (movement portion)	372
740										740			Joint stem (case portion)	373
620	610	610	660	820	820	001	001	820	820	830	830	830	Click	381
620			660			760	760						Click spring	382
740	720	720	943	001	820	760	760	820	820	Note 1 848	Note 1 848	Note 1 848	Setting lever	383
610	720	720	943	003	001	760	760	760	760	830	830	830	Yoke (Clutch lever)	384
610	720	720		001	001	001	001	001	001	849	849	849	Yoke spring (Clutch lever spring)	385
													Setting lever spring (Set bridge)	386
610	720	720	660	001	860	860	860	860	860	841	840	841	Minute wheel bridge	387
610	720	720	943	001	820	760	760	820	820	840	840	831	Setting lever spring	388
720	720	720								830	830	830	Setting lever axle spring	389
720	720	720	660	760	760	760	760	760	760				Setting lever axle	390
	800	800			002								Second-setting lever	391
													Micro-adjustor	395
										830	830	830	Friction spring for sweep second pinion	396
										849	849	849	Lever for unlocking stem	397
					001								Second-setting lever washer	398
	470	470		001						830	830	830	Casing clamp	399
620			660			760	760						Mainspring (self-greasing)	401
	470	470		001	001			001	001	830	830	830	Mainspring (with slipping attachment)	401
													Upper hole jewel with frame for 3rd wheel	433
													Lower end-piece for 3rd wheel	436
						443540	443540						Lower hole jewel with frame for 3rd wheel	
											Note 2 744		Upper hole jewel with frame for sweep second wheel	443
											Note 3 443744		Lower hole jewel with frame for sweep second wheel	
614	610	610	610										Bearing plate for sweep second wheel	446

☆⇒ See remarks section of relative Parts Catalogue No.

Note 1 ⇒ Setting lever with axle

Note 2 ⇒ Upper hole jewel with frame for 4th wheel

Note 3 ⇒ Lower hole jewel with frame for 4th wheel

CONVENTIONAL PARTS OF MEN'S WATCH (5-3)

Calibre No. Number of Jewels Parts Catalogue No. Parts No.		44A	4402A	4420B	57B	5722B	5740B	6206B	6206B	6216A	6218B	6218C	6220D	6220D
		25	25 ₁	27 ₁	21 ₁	35 ₁	23 ₁	26 ₁	17 ₁	39 ₁	35 ₁	35 ₁	21 ₁	17 ₁
Name of Parts		44-00-2	44-02-1	44-20-2	57-00-3	57-22-2	57-40-2	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-20-3	62-20-3
Upper hole jewel with frame for escape wheel	453													744
Lower hole jewel with frame for escape wheel	458													
Crown wheel ring	481	440	440	440	570	570	570						620	620
Upper hole jewel with frame for sweep second pinion	488													
Dial washer	491	540	540	540	610	610	610	400	400	400	400	400	610	610
Hour wheel ring	493													
Micro-adjustor wheel	797					470	470			470		470		
Diashock upper frame	014	223	223	223	223	223	223	233	233	223	223	223	233	233
Diashock lower frame	014	214	264	214	214	214	214	244	244	244	244	244	244	244
Diashock hole jewel with frame	014	225	225	225	215	225	225	225	225	285	225	225	225	225
Diashock cap jewel	011	205	205 210	205	205	205	205	210	210	205 210	205 210	205 210	210	210
Diashock spring	014	217	217	217	217	217	217	217	217	217	217	217	217	217
Diafix hole jewel with frame for 3rd wheel	015	321 321	121 121	321 321	421 421	421 421	421 421	421 421		421 421	421 421	421 421	421 421	
Diafix hole jewel with frame for sweep second wheel	015		131	131		431							431	
Diafix hole jewel with frame for escape wheel	015	311 311	111 111	311 311	411 411	411 411	411 411	411 411		411 411	411 411	411 411	411 411	
Diafix cap jewel	011	211	206 211	206 211	206	206	206	206		206	206	206	206	
Diafix spring	015	113	113	113	113	113	113	113		113	113	113	113	
Bridge screw, short	012	226	226	226										
	022				258	259	258	258	258	258	258	258	258	258
Bridge screw, long	022													
Center wheel bridge screw	012	222	222	222										
	022				352	352	352	351	351	351	351	351	351	351
Pallet cock screw	012	208	208	208										
	022				255	255	255	351	351	351	351	351	351	351
Balance cock screw	012	223	223	223										
	022													

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- Parts having the same six figure numbers are interchangeable.

6222C	6245A	6246A	6660A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Parts No.
21j	35j	39j	21j	23j	25j	17j	17j	17j	17j	30j	39j	27j	Number of Jewels	
62-22-3	62-45-1	62-46-1	66-60-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1	Parts Catalogue No.	
Name of Parts														
								458850	458850				Upper hole jewel with frame for escape wheel	453
						850	850	850	850				Lower hole jewel with frame for escape wheel	458
620						540	540			849	849	849	Crown wheel ring	481
										830	830		Upper hole jewel with frame for sweep second pinion	488
610	400	400	610	540	540	540	540	540	540	400	400	400	Dial washer	491
	472				001								Hour wheel ring	493
	470	470											Micro-adjustor wheel	797
233	223	223	223	223	223	223	223	223	223	233	233	233	Diashock upper frame	014
244	244	244	254	254	254	254	254	254	254	234	234	234	Diashock lower frame	014
225	285	285	225	225	225	225	225	225	225	225	225	225	Diashock hole jewel with frame	014
210	U 205 L 210	U 205 L 210	U 205 L 210	U 205 L 210	U 205 L 210	U 205 L 210	U 205 L 210	U 205 L 210	U 205 L 210	210	210	210	Diashock cap jewel	011
217	217	217	217	217	217	217	217	217	217	217	217	217	Diashock spring	014
U 421 L 421	U 421 L 421	U 421 L 421	U 421 L 421	U 321 L 321	U 321 L 321								Diatrix hole jewel with frame for 3rd wheel	015
U 431 L 431										U 421 L 421	U 421 L 421		Diatrix hole jewel with frame for sweep second wheel	015
U 411 L 411	U 411 L 411	U 411 L 411	U 411 L 411	U 311 L 311	U 311 L 311					U 411 L 411	U 411 L 411	U 411 L 411	Diatrix hole jewel with frame for escape wheel	015
206	206	206	206	211	211					206	206	206	Diatrix cap jewel	011
113	113	113	113	113	113					113	113	113	Diatrix spring	015
				243	243	243	243	243	243				Bridge screw, short	012
258	258	258	450							252	252	252		022
										268	268	268	Bridge screw, long	022
													Center wheel bridge screw	012
351	351	351	257							254	254	254		022
				218	218	218	218	218	218				Pallet cock screw	012
351	351	351	256							254	254	254		022
				243		243	243	243	243				Balance cock screw	012
														022

*⇒ See remarks section of relative Parts Catalogue No.

U⇒ Upper

L⇒ Lower

CONVENTIONAL PARTS OF MEN'S WATCH (5-4)

Calibre No. Number of Jewels Parts Catalogue No. Parts No.		44A	4402A	4420B	57B	5722B	5740B	6206B	6206B	6216A	6218B	6218C	6220D	6220D
		25j	25j	27j	21j	35j	23j	26j	17j	39j	35j	35j	21j	17j
Name of Parts		44-00-2	44-02-1	44-20-2	57-00-3	57-22-2	57-40-2	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-20-3	62-20-3
Crown wheel screw	012	547	547	547										
	022				552	578	578						551	551
Ratchet wheel screw	012	408	408	408										
	022				356	453	453	462	462	462	462	462	356	356
Stud screw	012	122	122	122										
	022				150	150	150	150	150	150	150	150	150	150
Click screw	012	645	645	645										
	022				651	652	651	251	251	251	251	251	653	653
Setting lever screw	012													
	022													
Minute wheel bridge screw	012	707	707	707										
	022				754	252	754	252	252	252	252	252	752	752
Setting lever spring screw	012	614	258	614										
	022				657	659	657	659	659	659	659	659	657	657
Setting lever axle spring screw	012		256											
	022					266		266	266	266	266	266	266	266
Second-setting lever screw	012	237	328	237										
	022									463	463	463		
Friction spring screw for sweep second pinion	022													
Bearing plate screw for sweep second pinion	012													
	022				151	151	151	750	750	750	750	750	750	750
Dial screw	012	211	720	211										
	022				264	757	264	253	253	253	253	253	253	253
Case screw	012	407	407	407										
	022				461	461	461	461					461	461
Casing clamp screw	022								461	461	461	461		

12

- SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
- Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
- Parts having the same six figure numbers are interchangeable.

6222C	6245A	6246A	6660A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Parts No.
21j	35j	39j	21j	23j	25j	17j	17j	17j	17j	30j	39j	27j	Number of Jewels	
62-22-3	62-45-1	62-46-1	66-60-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1	Parts Catalogue No.	
Name of Parts														
						503	503						Crown wheel screw	012
551			579							Note 1 776	Note 1 776	Note 1 776		022
				324	324	309	309	324	324				Ratchet wheel screw	012
356	462	462	452											022
				122	122	122	122	122	122				Stud screw	012
150	150	150	150							150	150	150		022
				205	205	657	657	205	205				Click screw	012
653	251	251								251	251	251		022
													Setting lever screw	012
														022
				107	707	707	707	707	707				Minute wheel bridge screw	012
752	252	252	755							754	252	754		022
				614	301	301	301	301	301				Setting lever spring screw	012
657	659	659	Note 2 362 658							662	662	662		022
													Setting lever axle spring screw	012
266	266	266								266	266	266		022
													Second-setting lever screw	012
	463	463												022
										661	661	661	Friction spring screw for sweep second pinion	022
													Bearing plate screw for sweep second pinion	012
750	750	750	750											022
				255	255	255	255	255	255				Dial screw	012
759	253	253	253							758	758	758		022
				243	323	323	323	323	323				Case screw	012
461			461											022
	461	461								460	460	460	Casing clamp screw	022

Note 1 ⇒ Crown wheel ring screw

Note 2 ⇒ { 022362 Setting lever spring screw, short
022658 Setting lever spring screw, long

CONVENTIONAL PARTS OF MEN'S WATCH (5-5)

Calibre No. Number of Jewels Parts Catalogue No. Parts No.		44A	4402A	4420B	57B	5722B	5740B	6206B	6206B	6216A	6218B	6218C	6220D	6220D
		25j	25j	27j	21j	35j	23j	26j	17j	39j	35j	35j	21j	17j
Name of Parts		44-00-2	44-02-1	44-20-2	57-00-3	57-22-2	57-40-2	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-20-3	62-20-3
Hole jewel for barrel	011	125		126 125		123	123			115 105				
Hole jewel for center wheel	011	104 104	104 104	104 104	105 105	105 105	105 105	104 104	104 104	104 104	104 104	104 104	104 117	104 117
Hole jewel for 3rd wheel	011								405					405
Hole jewel for sweep second wheel	011	706	706	706	306		306	307		307	307	307		
Hole jewel for sweep second pinion	011													
Hole jewel for escape wheel	011								406 406					406
Hole jewel for pallet	011	503 503	503 503	503 503	503 503	503 503	503 503	503 503	503 503	503 503	503 503	503 503	503 503	503 503
Hole jewel for minute wheel	011	113		113										
Jewel stud for date driving wheel	011		915											
Tube for bridge screw	013	107	Note 1 107 155	107										
	023				151	151	151	151	151	151	151	151	151	151
Tube for center wheel bridge screw	013	Note 2 160	156	Note 2 160										
Tube for 3rd wheel bridge screw	013													
Tube for pallet cock screw	013	116	116	116										
	023													
Tube for balance cock screw	013	107		107										
Tube for yoke	013		158											
Tube for setting lever spring screw	023													
Tube for yoke spring	013													
Tube for second-setting lever screw	013	112		112										
	023									154	154	154		
Micro-adjustor pin	013	901	901	901							901			
	023													
Micro-adjustor wheel pin	013					901	901			901		901		

- SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
- Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
- Parts having the same six figure numbers are interchangeable.

6222C	6245A	6246A	6660A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Number of Jewels	Parts Catalogue No.	Parts No.
21j	35j	39j	21j	23j	25j	17j	17j	17j	17j	30j	39j	27j				
62-22-3	62-45-1	62-46-1	66-60-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1				
	U 115 L 105	U 115 L 105								U 104 L 105	U 104 L 105	U 104 L 105	Hole jewel for barrel			011
U 104 L 104	U 104 L 104	U 104 L 104	U 105 L 104	U 104 L 104	U 104 L 104	U 104 L 104	U 104 L 104	U 104 L 104	U 104 L 104	U 104 L 104	U 104 L 104	U 104 L 104	Hole jewel for center wheel			011
				U 306 L 706		U 306 L 706	U 306 L 706	U 306 L 706	U 306 L 706	U 405 L 405	U 405 L 405	U 405 L 405	Hole jewel for 3rd wheel			011
	U 307 L 307	U 307 L 307	U 405 L 405	U 306 L 706	U 306 L 706	U 306 L 706	U 306 L 706	U 306 L 706	U 306 L 706			U 405 L 405	Hole jewel for sweep second wheel			011
													Hole jewel for sweep second pinion			011
						U 312 L 312	U 312 L 312						Hole jewel for escape wheel			011
U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	U 503 L 503	Hole jewel for pallet			011
					104								Hole jewel for minute wheel			011
													Jewel stud for date driving wheel			011
				107	107	107	107	107	107				Tube for bridge screw			013
151	151	151	151							Note 3 156	Note 3 156	Note 3 156				023
				110	110	110	110	110	110				Tube for center wheel bridge screw			013
				Note 4 162									Tube for 3rd wheel bridge screw			013
																013
			150										Tube for pallet cock screw			023
													Tube for balance cock screw			013
				163									Tube for yoke			013
			153										Tube for setting lever spring screw			023
				110									Tube for yoke spring			013
																013
	154	154											Tube for second-setting lever screw			023
																013
													Micro-adjustor pin			023
	901	901											Micro-adjustor wheel pin			013

Note 1 → 013107 Tube for bridge screw, short
013155 Tube for bridge screw, long
Note 2 → Tube for center wheel bridge screw, long
Note 3 → Tube for bridge screw, short

Note 4 → Tube for 3rd wheel bridge screw, long
U → Upper
L → Lower

PARTS OF AUTOMATIC WINDING MECHANISM (2-1)

Calibre No. Number of Jewels Parts Catalogue No. Parts No.													
		2501 C	2505 B	2505 B	6206 B	6206 B	6216 A	6218 B	6218 C	6245 A	6246 A	7605 A	7619 A
		17j	21j	17j	26j	17j	39j	35j	35j	35j	39j	23j	25j
Name of Parts		25-01-3	25-05-2	25-05-3	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-45-1	62-46-1	76-05-1	76-19-1
Framework for automatic device	191	031	031	031	406	404	402	405	407	472	471	821	821
Lower bridge for automatic device	196												
Locking wheel bridge	198												
Oscillating weight	500				409	611	402	408	408	472	471	005	002
Oscillating weight with ball-bearing	500												
Oscillating weight with pinion	501	035	034	036									
Transmission wheel	505	030	030	030	610	610	610	610	610	610	610	820	820
First reduction wheel	511												
Second reduction wheel	514												
Oscillating weight axle	541	031	031	031									
Oscillating weight fork	545	031	030	030									
First locking wheel	667	032	032	032									
Second locking wheel	668	032	032	032									
Ball-bearing for oscillating weight	821				690	690	690	690	690	690	690	820	820
Pawl lever with jewel	831				610	610	610	610	610	610	610	820	820
Ball-bearing holder	835				610	610	610	610	610	610	610	615	615
Transmission holder	836				610	610	610	610	610	610	610	820	820
Pawl lever holder	837				610	610	610	610	610	610	610	820	820
Pawl lever seat	838											820	820
Holder for transmission wheel & pawl lever	839												
Roller locking wheel	841												
First reverser idler	848												
Second reverser idler	851												
Snap for reverser idler	854												
Winding up wheel	862												
Snap for winding up wheel	865												

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2. Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
3. Parts having the same six figure numbers are interchangeable.

PARTS OF AUTOMATIC WINDING MECHANISM (2-2)

Colibre No. Number of Jewels Parts Catalogue No.		2501 C	2505 B	2505 B	6206 B	6206 B	6216 A	6218 B	6218 C	6245 A	6246 A	7605 A	7619 A
		17j	21j	17j	26j	17j	39j	35j	35j	35j	39j	23j	25j
Name of Parts		25-01-3	25-05-2	25-05-3	62-06-3	62-06-4	62-16-1	62-18-2	62-18-2	62-45-1	62-46-1	76-05-1	76-19-1
Framework screw for automatic device	012	241	241	241								225	225
	022				254	254	254	254	254	254	254		
Locking wheel bridge screw	022												
Screw for oscillating weight	012	Note 1 744	Note 1 744	Note 1 744								325	325
	022				458	458	458	458	458	458	458		
Screw for oscillating weight axle	012	711	711	711									
Ball-bearing holder screw	012											746	746
	022				776	776	776	776	776	776	776		
Transmission holder screw	012											219	261
	022				252	252	252	252	252	252	252		
Pawl lever holder screw	012											219	261
	022				250	250	250	250	250	250	250		
Holder screw for transmission wheel & pawl lever	022												
Hole jewel for transmission wheel	011	U 106 L 106	U 106 L 106	U 106 L 106	U 112 L 112	U 112 L 112	U 112 L 112	U 112 L 112	U 112 L 112	U 112 L 112	U 112 L 112	U 112 L 112	U 112 L 112
Hole jewel for roller locking wheel	011												
Hole jewel for 1st reduction wheel	011												
Hole jewel for 2nd reduction wheel	011												
Hole jewel for 1st locking wheel	011	U 421 L 420	U 421 L 420	U 421 L 420									
Hole jewel for 2nd locking wheel	011	U 421 L 420	U 421 L 420	U 421 L 420									

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- Parts having the same six figure numbers are interchangeable.

PARTS OF CALENDAR MECHANISM (2-1)

Calibre No. Number of Jewels Parts Catalogue No. Parts No. Name of Parts		2102C	2107B	2107B	2502A	2502A	2505B	2505B	4402A	5722B	6206B	6206B	6216A	6218B
		17j	21j	17j	23j	17j	21j	17j	25j	35j	26j	17j	39j	35j
		21-02-2	21-07-2	21-07-2	25-02-1	25-02-1	25-05-2	25-05-3	44-02-1	57-22-2	62-06-3	62-06-4	62-16-1	62-18-2
Calendar plate	195	330	☆ 330 331	☆ 330 331										
Date finger	556	330	330	330	330	330	330	330	421					
Date cam	559													
Date cam jumper	630													
Date cam jumper spring	631													
Lever slide	652													
Date cam jumper guard	655													
Date cam jumper sheet	656													
Date corrector guard	658													
Stopper for date corrector	660													
Date dial	801	☆ 331	☆ 073 331 333	☆ 073 331 333	☆ 250	☆ 250	☆ 250	☆ 250	☆ 441	☆ 430	☆ 400 720 870	☆ 400 404	☆ 470	☆ 720
Date driving wheel (with date finger & spring)	802									720	840	840	840	840
Date driving wheel (without date finger & spring)	802	330	330	330	330	330	330	330	442					
Setting wheel lever complete	803									430	720	720	720	720
Setting wheel lever	807								441					
Date dial guard	808	330	330	330	250	250	250	250	440	430	404	404	408	408
Date jumper guard	809									430	408	404	408	408
Date jumper	810	330	330	330	250	250	250	250	860	720	720	720	720	720
Date jumper spring	811	330	330	330	250	250	250	250	860	430	720	720	720	720
Setting wheel lever spring	812								441	430				
Setting wheel lever plate	814								440	430	720	720	720	720
Intermediate date wheel	817								441	720	400	400	400	400
Day finger	868										840	840	840	840
Day star with dial disk	870										☆ 400 402 403 414	☆ 414	☆ 471	☆ 400 470
Day jumper	873										400	400	400	400
Day jumper spring	875										400	400	400	400
Date corrector	880													
Date corrector lever	881													

- SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
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- Parts having the same six figure numbers are interchangeable.

6218C	6222C	6245A	6246A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Parts No.
35j	21j	35j	39j	23j	25j	17j	17j	17j	17j	30j	39j	27j	Number of Jewels	
62-18-2	62-22-3	62-45-1	62-46-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1	Parts Catalogue No.	
Name of Parts														
													Calendar plate	195
				001	421	421	421	421	421				Date finger	556
				001									Date cam	559
				001									Date cam jumper	630
				001									Date cam jumper spring	631
				001									Lever slide	652
				001									Date cam jumper guard	655
				001									Date cam jumper sheet	656
				001									Date corrector guard	658
				001									Stopper for date corrector	660
☆ { 470 720	☆ { 871 873	☆ 470	☆ 470	001	☆ { 420 421 422	☆ 860	☆ 860	☆ { 860 861	☆ { 860 861	☆ { 841 843	☆ { 842 849	☆ { 841 843	Date dial	801
840	870	840	840							840	720	840	Date driving wheel (with date finger & spring)	802
				001	420	860	860	860	860				Date driving wheel (without date finger & spring)	802
720		720	720							840	840	840	Setting wheel lever complete	803
													Setting wheel lever	807
408	720	404	408	001	420	860	860	860	860	841	840	841	Date dial guard	808
408		472	408							840		840	Date jumper guard	809
720	720	720	720	860	860	860	860	860	860	720	720	720	Date jumper	810
720	720	720	720	860	860	860	860	860	860	720	720	720	Date jumper spring	811
										840	840	840	Setting wheel lever spring	812
720		720	720							840	840	840	Setting wheel lever plate	814
400	720	400	400	001						720	720	720	Intermediate date wheel	817
840		840	840		420					840		840	Day finger	868
☆ { 400 470			☆ 471		☆ 422					☆ 840		☆ 840	Day star with dial disk	870
400		400	400		420					840		840	Day jumper	873
400		400	400		420					400		400	Day jumper spring	875
				001	423								Date corrector	880
					420								Date corrector lever	881

☆⇒ See remarks section of relative Parts Catalogue No.

PARTS OF CALENDAR MECHANISM (2-2)

Name of Parts	Parts Catalogue No.	Calibre No												
		Number of Jewels												
		2102C	2107B	2107B	2502A	2502A	2505B	2505B	4402A	5722B	6206B	6206B	6216A	6218B
		17j	21j	17j	23j	17j	21j	17j	25j	35j	26j	17j	39j	35j
		21-02-2	21-07-2	21-07-2	25-02-1	25-02-1	25-05-2	25-05-3	44-02-1	57-22-2	62-06-3	62-06-4	62-16-1	62-18-2
Date corrector ring	882													
Date corrector spring	883													
Holding ring for dial	884										400	470	402	400
Calendar plate screw	012	715	715	715										
Date cam jumper guard screw	012													
Date dial screw	012													
Date driving wheel screw	012													
	022													
Setting wheel lever screw	012								341					
Date dial guard screw	012	701	701	701	717	717	717	717	707					
	022									755	752	752	752	752
Date jumper guard screw	022									755	752	752	752	752
Screw for setting wheel lever plate	012								707					
	022													
Intermediate date wheel screw	012													
Screw for day & date driving wheel	022										679	679	679	679
Day jumper screw	012													
	022										663	663	663	663
Date corrector screw	012													
Date corrector lever screw	012													
Date corrector spring screw	012													
Date corrector guard screw	012													
Tube for date cam jumper guard screw	013													
Tube for date driving wheel screw	013													
Tube for setting wheel lever plate screw	013								160					
	023													
Tube for setting wheel lever spring	013								160					
Tube for day jumper screw	013													

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3. Parts having the same six figure numbers are interchangeable.

6218C	6222C	6245A	6246A	7605A	7619A	7622C	7622D	7625C	7625D	8306A	8325A	8346A	Calibre No.	Parts No.
35j	21j	35j	39j	23j	25j	17j	17j	17j	17j	30j	39j	27j	Number of Jewels	
62-18-2	62-22-3	62-45-1	62-46-1	76-05-1	76-19-1	76-22-2	76-22-2	76-25-3	76-25-3	83-06-1	83-25-1	83-46-1	Parts Catalogue No.	
													Name of Parts	
					420								Date corrector ring	882
				001	420								Date corrector spring	883
400		470	470							840 841		840 841	Holding ring for dial	884
													Calendater plate screw	012
				723									Date cam jumper guard screw	012
					329								Date dial screw	012
					328								Date driving wheel screw	012
														022
													Setting wheel lever screw	012
				713	713	713	713	713	713				Date dial guard screw	012
752	755	752	752							755	755	755		022
752		752	752							755		755	Date jumper guard screw	022
													Screw for setting wheel lever plate	012
										252	252	252		022
				343									Intermediate date wheel screw	012
679		679	679							679		679	Screw for day & date driving wheel	022
					327								Day jumper screw	012
663		663	663							666		666		022
					628								Date corrector screw	012
					627								Date corrector lever screw	012
				301									Date corrector spring screw	012
				301 722									Date corrector guard screw	012
				106									Tube for date cam jumper guard screw	013
					111								Tube for date driving wheel screw	013
													Tube for setting wheel lever plate screw	013
										157	157	157		023
													Tube for setting wheel lever spring	013
					111								Tube for day jumper screw	013

⇒ See remarks section of relative Parts Catalogue No.

PARTS OF STOP WATCH

Name of Parts	Calibre No.	Number of Jewels	Parts Catalogue No.	Parts No.	9011N	9011P	9011R	9011S												
					7j	7j	7j	7j												
					90-11-10	90-11-10	90-11-11	90-11-11												
Barrel bridge	111				902	902	902	902												
Escape wheel bridge	151				901	901	901	901												
Pallet cock	161				901	901	901	901												
Balance cock	171				012	013	014	015												
Complete barrel with arbor	205				901	901	901	901												
Barrel arbor	213				901	901	901	901												
Center wheel & pinion	221				907	907	907	907												
Third wheel & pinion	231				907	907	907	907												
Fourth wheel & pinion	241				901	901	901	901												
Escape wheel & pinion	251				901	901	901	901												
Clutch wheel	282				901	901	901	901												
Winding pinion	283				901	901	901	901												
Crown wheel	284				901	901	901	901												
Ratchet wheel	285				901	901	901	901												
Jewelled pallet fork & staff	301				901	901	901	901												
Balance complete with stud	310				901	903	901	903												
Balance staff	315				901	901	901	901												
Roller with jewel	331				901	901	901	901												
Regulator	341				901	901	901	901												
Winding stem	351				☆ { 032 902	☆ { 032 902	☆ { 032 902	☆ { 032 902												
Click	381				901	901	901	901												
Click spring	382				901	901	901	901												
Mainspring (self-greasing)	401				907	907	907	907												
Crown wheel ring	481				901	901	901	901												
Plate ring	194				☆ 905	☆ 905	☆ 905	☆ 905												
Minute heart	562				☆ { 901 905	☆ { 901 905	☆ { 901 905	☆ { 901 905												
Minute heart spring	563				901	901	901	901												

1. SEIKO watch parts are put with six figure numbers, the first three figures represent name of parts and the following three figures are the part number specific to the calibre.
2. Combine three figures (Name of Parts) in extreme left column with three figures (calibre) in relative calibre column to indicate Seiko Parts No.
3. Parts having the same six figure numbers are interchangeable.

Name of Parts	Calibre No.	Number of Jewels	Parts Catalogue No.	Parts No.	9011N	9011P	9011R	9011S											
					7j	7j	7j	7j											
					90-11-10	90-11-10	90-11-11	90-11-11											
					{ 901 905	{ 901 905	{ 901 905	{ 901 905											
Second heart	565				{ 901 905	{ 901 905	{ 901 905	{ 901 905											
Second heart spring	566				901	901	901	901											
Operating lever	571				003	003	002	002											
Operating lever spring	575				001	001	001	001											
Pillar wheel	576				902	902	901	901											
Pillar wheel ring	577				901	901	901	901											
Pillar wheel jumper	578				002	002	001	001											
Clutch wheel spring	579				901	901	901	901											
Balance stop lever	581				906	906	905	905											
Balance stop lever spring	584				901	901	901	901											
Hammer	585				902	902	901	901											
Hammer spring	586				902	902	902	902											
Fly-back lever	587				902	902													
Fly-back lever spring	588				902	902													
Operating lever guard	650				001	001	001	001											
Hammer guard	663				001	001	001	001											
Diafix hole jewel with frame for balance	015				U 911 L 921	U 911 L 921	U 911 L 921	U 911 L 921											
Diafix cap jewel	011				214	214	214	214											
Diafix spring	015				913	913	913	913											
Bridge screw	012				231	231	231	231											
Pallet cock screw	012				230	230	230	230											
Crown wheel screw	012				505	505	505	505											
Ratchet wheel screw	012				312	312	312	312											
Stud screw	012				111	111	111	111											
Click screw	012				609	609	609	609											
Winding stem screw	012				{ 244 742	{ 244 742	{ 244 742	{ 244 742											

☆⇒ See remarks section of relative Parts Catalogue No.

U⇒ Upper

L⇒ Lower

PARTS OF STOP WATCH

Name of Parts	Calibre No.	Number of Jewels	Parts Catalogue No.	Parts No.	9011N	9011P	9011R	9011S						
					7j	7j	7j	7j						
					90-11-10	90-11-10	90-11-11	90-11-11						
Dial screw	012				906	906	906	906						
Case screw	012				409	409	409	409						
Heart spring screw	012				602	602	602	602						
Operating lever screw	012													
Operating lever spring screw	012				345	345	345	345						
Pillar wheel screw	012				311	311	311	311						
Pillar wheel jumper screw	012				610	610	610	610						
Clutch wheel spring screw	012				608	608	608	608						
Balance stop lever screw	012				613	613	613	613						
Balance stop lever spring screw	012				612	612	612	612						
Hammer screw	012				613	613	613	613						
Hammer spring screw	012				611	611	611	611						
Fly-back lever screw	012				613	613								
Fly-back lever spring screw	012				611	611								
Operating lever guard screw	012				313	313	313	313						
Hammer guard screw	012				345	345	345	345						
Tube for pillar wheel screw	012				144	144	144	144						
Tube for operating lever spring screw	012				170	170	170	170						

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